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<u>Structural Calculations for Aerofoil Juliet balconies using BALCONY 2 (Aerofoil)</u> system handrail with & without 58 x 4mm internal reinforcing bar

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Juliet balconies using BALCONY 2 System (Aerofoil) handrail

DESIGN TO EUROCODES & CURRENT BRITISH STANDARDS

Design standards: EN 1990 EN 1991 EN 1993 EN 1999 BS EN 1990:2002 + A1:2005 BS 6180:2011 BS EN 1991-1-1-4:2005 + A1 2010	Eurocode 0: Eurocode 1: Eurocode 3: Eurocode 9: Eurocode: British standard: Eurocode 1	Basis of structural design. Actions on structures. Design of steel structures. Design of aluminium structures. UK National annex for Eurocode Barriers in and about buildings. Wind actions on structures
Design loads: Occupancy class/es for which this design applies (Table 2: BS6180:2011)	= Office and Areas with	nd residential activities (i) & (ii) work areas not included elsewhere (iii), (iv) & (v) out obstacles for moving people and not susceptible to ing (viii) & (ix)
Service load on handrail Q_k		uniformly distributed line load acting 1100mm hed floor level. (Table 2: BS6180:2011)
$\begin{array}{llllllllllllllllllllllllllllllllllll$	= A uniformly	y distributed load of 1.0 kN/m ²
Point load on glass infill	= 0.50 kN ap	olied to any part of the glass fill panels.

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Type of occupancy for part of the building or structure	Examples of specific use	Horizontal uniformly distributed line load (kN/m)	Uniformly distributed load applied to the infill (kN/m ²)	A point load applied to part of the infill (kN)
Domestic and residential activities	(i) All areas within or serving exclusively one single family dwelling including stairs, landings, etc. but excluding external balconies and edges of roofs	0.36	0.5	0.25
	(ii) Other residential, i.e. houses of multiple occupancy and balconies, including Juli ette balconies and edges of roofs in single family dwellings	0.74	1.0	0.5
Offices and work areas not included	(iii) Light access stairs and gangways not more than 600 mm wide	0.22	-	-
elsewhere, including storage areas	(iv) Light pedestrian traffic routes in industrial and storage buildings except designated escape routes	0.36	0.5	0.25
	(v) Areas not susceptile to overcrowding in office and institutional buildings, also industrial and storage buildings except as given above	0.74	1.0	0.5
Areas where people might congregate	(vi) Areas having fixed seating within 530 mm of the barrier, balustrade or parapet	1.5	1.5	1.5
Areas with tables or fixed seatings	(vii) Restaurants and bars	1.5	1.5	1.5
Areas without obstacles for moving people and not susceptible to overcrowding	(viii) Stairs, landings, corridors, ramps (ix) External balconies including Juliette balconies and edges of roofs. Footways and pavements within building curtilage adjacent to basement/sunken areas	0.74	1.0 1.0	0.5 0.5

Table 2 Minimum horizontal imposed loads for parapets, barriers and balustrades

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Table 2: BS6180:2011

- These imposed loads are considered as three separate load cases. They are not combined.
- Factored loads are used for checking the limit state of static strength of a member.
- The service loads are multiplied by a partial factor for variable action $\gamma_{Q,1}$ of 1.5 to give the ultimate design load for leading variable action.

Deflection:

- All structural members deflect to some extent under load. Service loads are used to calculate deflections.
- The total displacement of any point of a barrier from its original unloaded position under the action of service loads is limited to 25mm.



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Typical section & handrail profile moment of inertia

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Wind load parameters:

Design wind loads are influenced by a number of variable factors. These include site location, site altitude above sea level, type of terrain, and height of balustrade above ground level.

These parameters and conditions are defined in BS EN 1991-1-4:2002 + A1: 2010 'Actions on structures – wind actions' & UK National Annex to EN 1991-1-4:2002 + A1:2010. We have chosen to prepare a calculation based on certain conditions, resulting in specific coefficients.

The formula applied results in an overall *characteristic wind pressure*. The design and calculation will be relevant not only to the conditions specified herein but to any combination of factors that result in a characteristic wind pressure that is equal to or less than the one specified in the calculation. The selected wind load coefficient will cover the majority of sites in England and Wales, and are appropriate for balustrades of any length with or without return corners.

- a) Sites located geographically within the 23m/sec isopleth in Figure NA 1 off the UK National Annex.
- b) Site altitude 100m maximum above sea level.
- c) Top of balustrade located 35m maximum above ground level.
- d) Site located in a coastal area exposed to the open sea, terrain category 0 of BS EN 1919 Table 4.1. This is the most severe exposure category. Smaller wind load coefficients apply to less exposed inland sites, terrain categories 1 to 1V.
- e) Site located in country terrain or less than 1.0 km inside town terrain.
- f) Sites with no significant orography in relation to wind effects. (ie. orography coefficient 1.0). Increased wind load coefficients apply to sites near the top of hills, ridges, cliffs or escarpments.
- g) Directional, seasonal, and probability factors are all taken as normal, for which the relevant coefficient is 1.0. This is a slightly conservative approach.

Wind load design:				
Basic site wind speed	V b, map	=	23m/sec	
Site altitude above sea level	А	=	100m	
Top of balustrade height above ground	Z	=	35m	
Altitude factor	C _{alt}	=	1.0 + (0.001 x A) (10/z)	0.2
		=	1.0 + (0.1) (10/35) ^{0.2}	
		=	1.0 + (0.1) (0.7783)	
		=	1.08 say	
Directional, seasonal & probability factors	C _{dir} , C _{season} , C _p	rob=	1.0	
Site wind speed	V _b	=	V _{b,map} (C _{dir} x C _{season} x C _p	rob) (C _{alt})
		=	23m/sec x 1.08	
		=	24.84m/sec	
Site wind pressure	qb	=	0.613 (V _b) ²	
		=	0.613 x (24.84) ²	
		=	378 N/m ²	
Exposure factor	Ce(z)	=	3.50	(Figure NA 7)
Peak velocity pressure	qp	=	qb x Ce(z)	
(Characteristic wind pressure)		=	0.378 x 3.50	
		=	1.323 kN/m ²	
	say	=	1.35 kN/m ²	

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C - -+:properties of bandrail (with internal reinforcing bar)

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Section properties of handrail (with inte	rnal reint	forcing bar):						
Material type	=	Extruded alur	ninium ty	ype 6063 T5				
Characteristic 0.2% proof stress	=	f_{\circ}	=	130 N/mm ²				
Characteristic ultimate	=	<i>f</i> u	=	175 N/mm ²				
tensile strength								
Modulus of elasticity	=	E	=	70 000 N/mm ²				
Shear modulus	=	G	=	27 000 N/mm ²				
Moment of inertia	=	l _{yy}	=	138 cm⁴				
about the y-y axis								
Least elastic modulus	=	W _{el}	=	22.908 cm ³				
about the y-y axis								
Partial factor for material	=	ү м1	=	1.10				
properties								
Value of shape factor	=	α	=	W _{pl} /W _{el}				
(conservative value)			=	1.2 say				
Design ultimate resistance								
to bending about the y-y axis	=	M _{Rd}	=	M _{o, Rd}				
	=	$\alpha W_{el} f_o / \gamma_{M1}$						
	=	<u>1.2 x 22.908 c</u>	2 m ³ x 130	<u>) N/mm² x (10)-</u> 3				
		1.1						
	=	3.249 kNm						
Section properties of handrail (without b	arl.							
Properties as above except as follows:	<u>ai j.</u>							
Inertia about the y-y axis	=		=	87.0 cm ⁴				
Least elastic modulus about the y-y axis	=	l _{yy} W _{el}	=	14.448 cm ³				
Design ultimate resistance to bending	=	M _{Rd}	=					
about the y-y axis	-	IVIRd	-	$\alpha \times W_{el} \times f_o$				
about the y-y axis			=	Υ м1 <u>1.2 x 14.448 x 130 N/mm² x (10)</u> - ³				
			-	1.1				
			=	2.049 kNm				
Design ultimate horizontal	=	Fi	=	0.74 kN/m x 1.5				
imposed line load on handrail			=	1.11 kN/m				
Design characteristic wind load	=	Fw	=	1.35 kN/m ² x 0.55				
on handrail			=	0.7425 kN/m				
			=	virtually the same as the line load				
Design horizontal moment	=	Μ	=	FL^2				
on handrail between points				8				
of support.								
<u>Handrail (with bar):</u>								
Allowable span between points of suppor	t based	L	=	[<u>8 x M_{Rd}]^{0.5}</u>				
upon the moment capacity of the handra		-		[F]				
apen the memory support of the hundru			=	[<u>8 x 3.249 kNm]</u> ^{0.5}				
				[1.11]				
			=	4.82m				
			-					

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<u>Handrail (without bar):</u>		
Design ultimate horizontal load on handrail	=	1.11 kN/m
Allowable span between points of support based	=	<u>[8 x 2.049 kNm]^{0.5}</u>
upon the moment capacity of the handrail		[1.11]
	=	3.84m

Summary: In terms of bending capacity the handrail (with bar) can resist the design service loads on spans up to 4.82m between points of support; the handrail (without bar) can resist the design service loads on spans up 3.84m between points of support. However, the allowable spans are limited to restrict service load deflection to 25mm.

Service load deflection of handrail (without bar)	=	<u>5 F L⁴</u>	
for a simply supported span of 3.5m		384 E I	
	=	<u>5 (740 x 3.5) (3500)³</u> 384 x 70000 x 87 x (10) ⁴	
	=	23.74mm	
	= <	25mm	ОК

Handrail (with bar):

The maximum standard length of handrail used is 4.1m. The handrail support brackets at each end are 50mm wide, therefore the maximum span centre to centre of the support brackets is 4050mm.

Service load deflection of handrail (with bar) for a simply supported span of 4.05m	= <u>5 (740 x 4.05) (4</u> 384 x 70000 x 1		<i>i</i>	
	=	26.84mm		
	=	slightly > 25mm	but say OK	

SUMMARY:

The **Balcony 2** (Aerofoil) system handrail (with 58 x 4mm internal steel reinforcing bar) is adequate to support the design ultimate loads on spans up to **4.05 metres** between the centres of the supporting brackets.

The **Balcony 2** (Aerofoil) system handrail (without the 58 x 4mm internal steel reinforcing bar) is adequate to support the design ultimate loads on spans up to **3.5 metres** between the centres of the supporting brackets.

Handrail brackets:



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Handrail brackets:

The horizontal imposed design load on the handrail acts over the clear width of the opening. ie. 3840mm for a handrail 4100mm long overall. Wind loading can act over the full length of 4100mm.

Ultimate horizontal wind load	Н	=	(1.35 kN/m ² x 1.5 x 0.55) x 2.05
on the brackets for a length of 4100mm.		=	2.283 kN

The handrail is attached to the bracket by means of a slotted connection and two 4.8mm diameter stainless steelself - tapping screws.Ultimate shear force=1.1415 kN/screw

Properties of stainless steel self-tapping screws:

Material type	=	stainless steel grade 304
Characteristic ultimate tensile strength	=	621 N/mm ²
Characteristic 0.2% proof stress	=	290 N/mm ²

Phillips self-tapping screws: ultimate shear capacity taken from the table on page 7 of Lindab's technical literature.

Nominal thickness of aluminium in the handrail and bracket at screw positions (Nom t mm)	=	5mm	
Ultimate shear capacity of 4.8mm diameter screws safety class 1 for Nom t = 2.5mm	=	3.64 kN/screw	(from Lindab's table)

For safety classes 2 and 3 this shear value is divided by 1.1 and 1.2 respectively. Safety class 3 is the highest safety class and has been assumed to apply to balustrades. The shear capacities given in Lindab's table are based upon a material having a tensile yield limit of 350 N/mm².

The ultimate shear capacity of 3.64 kN/screw has therefore been reduced by 290/350 and divided by 1.2 to represent safety class 3 and 290 N/mm² yield stress rather than 350 n/mm². The adjusted shear capacity is then 2.51 kN/screw.

As a worst possible case for shear force on the self-tapping screws, it is assumed that they resist the whole of the ultimate horizontal force on the brackets. ie. the resistance contribution of the slotted connection is ignored.

Ultimate shear force/screw

= 1.1415 kN/screw

= < 2.283 kN/screw

Fsd

Shearing force, construction screws

Dimensioning value F_{sd} kN/screw, Attention is paid both to failure of the edge of the hole and shearing failure in the screw. Safety class 1,

Nom t mm	When calculating	Tensile vield limit		diameter mm	r Screw diameter 4.8 mm								er				
	tmm	N/mm ²	t ₁ =t	t ₁ = 2.5 t	t1	=t	t ₁ =	2.5 t	t,	=t	t ₁ =	2_5 t	t ₁	=t	t ₁ =	2_5 t	
0.4	0.32	250	0.26	0.54	0.	28	0.	61	Ο.	30	0.	70	0.	32	Ο.	81	
0.5	0.41	250	0.38	0.69	0.	0.40		0.40 0.79		0.43 0.9		90	0.	46	1.	03	
0.6	0.52	250	0.52	0.86	0.	0.56		0.56 0.98		0.98 0.60		1.	12	0.	64	1.	29
0.7	0.60	350	0.93	1.41	1.00		.00 1.61		1.07 1.85		85	1.	14	2.	12		
0.8	0.73	350	1.25	1.72	1.34		.34 1.96		1.96 1.43		1.43 2.25		1.	53	2.	58	
1.0	0.93	250	1.29	1.56	1.	38	1.	79	1.	47	2.	05	1.	58	2.	34	
1.0	0,93	350	1,80	2,19	1.	93	2.	50	2.	06	2.	86	2.	21	З.	28	
1.2	1,13	350	2,41	2,66	2.	58	3.	04	2.	76	з.	48	2.	95	З,	99	
1.5	1,42	250	2,39	2,39	2.	60	2.	73	2.	78	з.	12	2.	97	З.	58	
1.5	1,42	350	3,03*	3,03*	з.	63	3,82	3,64	з.	89	4	37	4.	16	5.	01	
2.0	1.91	350	3.03*	3.03*	4.16	3.64	4.16	3.64	5.72	5.20	5.72	5.20	6.	49	6.	74	
2.5	2.40	350	3.03*	3.03*	4.16	3.64	4.16	3.64	5.72	5.20	5.72	5.20	7.80	6.76	7.80	6.76	

In the area of number pairs in the table and marked *, shearing failure in the screw is decisive. The value to the left in each number pair relates to carbon steel screws, while the number to the right relates to stainless steel screws.

Except of the table at the foot of page 7 of Lindab's technical literature

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Handrail brackets: Fixing bolts:

There are two M12 fixing bolts located 110mm apart vertically. The centre of the top bolt is approximately 70mm above the middle of the 11mm thick projecting part of the bracket. The centre of the lower bolt is approximately 40mm below this position.

Maximum handrail length (with bar)	=	4100mm			
Maximum opening width	=	3840mm			
Maximum horizontal wind load on bracket	=	2.283 kN	(ultimate)		
Maximum ultimate pull-out load on lower bolt	=	2.283 x <u>70</u> 110	say	= =	1.453 kN 1.50 kN
Maximum ultimate pull-out load on upper bolt	=	2.283 - 1.453		=	0.83 kN

BS 6180:2011, section 6.5, recommends that barrier fixings, attachments and anchorages should be designed to withstand a greater load than the design loading for the barrier generally. This is intended to ensure that under an extreme load condition, barriers show indications of distress by distortion, before there is any possibility of sudden collapse due to failure of the fixings. A 50% increase in the design load on fixings is recommended.

Applying the above recommendation, the working load pull-out force on the lower bolt becomes 1.50 kN.

For practical purposes a **working load** pull-out force of **1.50 kN**/bolt is specified for both the top and lower bolts.

For handrails shorter than 4100mm (clear width of openings less than 3840mm) the design working load pull-out forces on the anchor bolts is reduced pro-rata.

<u>Brackets:</u> Limiting stress in bending	f _o	=	130 N/mm ²		
Plastic modulus of 11mm thick section x 50mm wide	W _{pl}	=	<u>50 x (11)</u> ² 4	=	1512mm ³
Moment capacity of 11mm thick section x 50mm wide	M_{Rd}	=	<u>130 N/mm² x 1512mm</u> 1.1 0.179 kNm	³ x (10)⁻ ⁶	
Dimension from centre of lower bolt to root radius at middle section		=	20mm approximately		
Factored applied moment on lower part of bracket	Μ	= = <	1.50 kN x 0.02 0.179 kNm	= =	0.03 kNm OK
Dimension from centre of upper bolt to root radius at middle section		=	50mm approximately		
Factored applied moment on upper part of bracket	Μ	= = <	1.50 kN x 0.05 0.179 kNm	= =	0.075 kNm OK
Direct tensile stress on central 11mm thick x 50mm wide section		=	<u>2.283 kN x (10)</u> ³ 11 x 50	= =	4.15 N/mm² OK

Summary: The handrail brackets are adequate to resist the ultimate load design forces.

Handrail brackets: design working loads on fixing bolts:

For standard length handrails shorter than 4100mm, the design pull-out forces on bracket fixing bolts are as noted below:

Handrail length	opening size	working load tension on each bolt (including the 50% increase recommended in BS 6180)
1280mm	1020mm	0.47 kN
1500mm	1240mm	0.55 kN
1680mm	1420mm	0.62 kN
1860mm	1600mm	0.68 kN
2180mm	1920mm	0.80 kN
2450mm	2190mm	0.90 kN
2840mm	2580mm	1.04 kN
3200mm	2940mm	1.17 kN
3400mm	3140mm	1.24 kN
3600mm	3340mm	1.32 kN
3800mm	3540mm	1.39 kN

Lower rail brackets:



The brackets are installed at 500mm nominal centres. The brackets support a vertical load V comprising the self weight of the glass and rails, plus a horizontal load H from wind on the glass acting inwards or outwards. One 12mm diameter holes is provided top and bottom for M10 bolts, making the effective width of the vertical leg 28mm. The partial safety factor (γ) for permanent dead loads is 1.35.

Factored dead load from glass + rails	V	=	0.275 kN/m x 1.35 (γ)	= =	0.37 kN/m 0.185 kN/bracket
Factored wind load	Η	=	1.35 kN/m² x 0.55 x 1.5 (γ)	= =	1.114 kN/m 0.557 kN/bracket

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Lower rail brackets: Section (A) dimer	nsions	=	40mm wide x 12mm thick, less holes for 10mm diameter bolts section 16mm wide x 12mm th	s, makin	
Plastic section modulus	W_{pl}	=	<u>16 x (12)</u> ² 4	=	576mm ³
Limiting stress in bending	f _o	=	130 N/mm ²		
Moment capacity of section	M_{c}	=	<u>130 N/mm² x 576mm³ x (10)⁻⁶</u> 1.1	=	0.068 kNm
Factored applied moment	Μ	= =	(0.185 kN x 0.08) + (0.557 kN x 0.053 kNm	0.068)	
		= <	0.068 kNm	=	ОК
Section (B) dimer	nsions	=	40mm wide x 11mm thick		
Plastic section modulus	W_{pl}	=	$\frac{40 \times (11)^2}{4}$	=	1210mm ³
Moment capacity of section	Mc	=	<u>130 N/mm² x 1210mm³ x (10)</u> 1.1	5 =	0.143 kNm
Factored applied moment	М	=	(0.185 kN x 0.07) + (0.557 kN x	0.052)	
		=	0.042 kNm 0.143 kNm	_	ОК
		= <		=	ÜK
Section (C) dimer		=	40mm wide x 7mm thick		400
Plastic section modulus	Wpl	=	$\frac{40 \times (7)^2}{4}$	=	490 mm ³
Moment capacity of section	Mc	=	<u>130 N/mm² x 490mm³ x (10)</u> -6 1.1	=	0.058 kNm
Factored applied moment	М	=	(0.185 kN x 0.008) + (0.557 kN	x 0.033)
		=	0.02 kNm		
		= <	0.058 kNm	=	ОК
Design plastic shear resistance	$V_{\text{pl,Rd}}$	=	<u>Α (fy/ v3)</u> γ _{мо}		
		=	(40 x 7) (190/1.732) x (10) ⁻³ 1.0	= =	30.71 kN OK

Summary: The lower rail brackets at 500mm nominal centres are adequate to resist the ultimate design bending and shear forces from the specified imposed and wind loads.

Lower rail bracket fixing bolts: (1 No. M10 bolt top and bottom of the bracket).

Moments taken about the lower bolt for the direct pull-out force on the top bolt. (max. handrail length 3400mm)

Factored moment on bracket	= =	(0.185 kN x 0.08) + (0.557 kN x 0.076 kNm	0.1103)	
Tension on top bolt (ultimate)	=	<u>0.076 kNm</u> 0.0423	=	1.80 kN

Applying the BS 6180 50% increase, this becomes the design **working load** bolt tension.

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Glass infill:			
Design standard		=	Institution of Structural Engineers publication Structural use of glass in building (second edition) February 2014.
Glass type		=	10mm thermally toughened soda silicate safety glass with smooth 'as produced' finish with polished edges.
Characteristic design stre	ength	=	120 N/mm ²
Ultimate design stress	f _{g;d}	=	$\frac{K_{mod} \times K_{sp} \times K_{g;k}}{\gamma_{M;A}} + \frac{Kv (f_{b;k} - f_{g;k})}{\gamma_{M;V}}$
where:	K _{mod}	= =	30 second load duration factor 0.89 for a domestic balustrade load
	K sp	= =	glass surface profile factor 1.0 for float glass 'as produced'
	$f_{g;k}$	= =	characteristic strength of basic annealed glass 45 N/mm ²
	Κv	= =	manufacturing process strengthening factor 1.0 for horizontal toughening
	f _{b;k}	= =	characteristic strength of processed glass 120 N/mm ²
	ү м;а	= =	material partial factor 1.6 for basic annealed glass
	γ м;∨	= =	material partial factor 1.2 for surface prestressed (toughened) glass
Ultimate design stress	$f_{g;d}$	=	$\begin{array}{cccc} \underline{0.89 \times 1.0 \times 45} & + & \underline{1.0 (120 - 45)} \\ 1.6 & & 1.2 \end{array}$
		=	87.53 N/mm ²
Section modulus of glass 10mm thick	Z	=	$\frac{1000 \times (10)^2}{6} = 16667 \text{ mm}^3/\text{m}$
Ultimate moment capacity of glass 1000mm wide x	M_{u}	=	f _{g;d} x Z
10mm thick		=	87.53 N/mm² x 16667mm³ x (10) -6
		=	1.459 kNm/m

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Glass infill:



Three separate design conditions are considered:

1) Uniformly distributed service load on the infill of 1.0 kN/m ²						
Ultimate UDL on glass	=	1.0 kN/m ² x 1.5		=	1.5 kN/m²	
Ultimate moment on glass	=	<u>1.5 kN/m² x (1.0)²</u>		=	0.1875 kNm/m	
due to UDL on 1.0m span		8				
	= <	1.459 kNm/m	=	ОК		

The reaction on the handrail from the UDL on the glass is less than the design horizontal UDL on the handrail. Therefore the design load on the glass is not a critical design case in terms of the handrail.

2) Service point load of 0.5 kN applied in any position on the glass

Worst case for bending stress occurs when the point load is applied at mid-height of the glass.

Ultimate moment on glass	=	<u>(0.50 kN x 1.5) x 1.0m</u>	=	0.1875 kNm
due to point load		4		

Conservatively, it is assumed that this bending moment is carried by a 300mm wide vertical strip of glass.

Moment capacity of 300mm strip	= = >	1.459 kNm x 0.30 0.1875 kNm	= =	0.4377 kNm OK
<u>3) Wind loading:</u> Ultimate moment on glass due to wind	=	<u>(1.35 kN/m² x 1.5) (1.0)²</u> 8	=	0.253 kNm/m
	= >	0 1.459 kNm/m	=	ОК



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Glass deflection: a) Service load deflection due to the max Inertia of glass 1000 x 10mm	imum UI =	<u>DL:</u> 1000 x (10) ³ / 12	=	83333mm ⁴	
Service load deflection due to a UDL of 1.35 kN/m ²	=	<u>5 x (1000 x 1.35) (1000)</u> ³ 384 x 70 000 x 83333	= =	3.0mm OK	
b) Glass deflection due to a service point load of 0.50 kN					
The service point load of 0.50 kN is assun	ned to be	e carried by a 300mm wide vertion	cal strip	of glass.	
Inertia of glass 300 x 10mm	=	0.03 x 83333mm ⁴	=	25 000 mm ⁴	
Service load deflection due a point load of 0.5 kN at mid-span	=	<u>500 x (1000)³</u> 48 x 70 000 x 25 000	= =	5.95mm OK	

The glass is adequate in terms of both bending strength and deflection.

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SUMMARY

Aerofoil Juliet balconies using BALCONY 2 (Aerofoil) system handrail with & without 58 x 4mm steel internal reinforcing bar

- For the occupancy classes listed on pages 1 & 2 of these calculations, on sites that come within the wind load parameters listed on page 4 (and /or have a design characteristic wind pressure no greater than 1.35 kN/m²) the Balcony 2 (Aerofoil) system handrail (with internal reinforcing bar) in conjunction with 10mm thick thermally toughened safety glass, is adequate to support the imposed & wind loads specified in relevant British and European Standards for spans up to 4.05 metres between the centres of the handrail support brackets.
- For similar occupancy classes and design wind loads, the Balcony 2 (Aerofoil) system handrail (without internal reinforcing bar) in conjunction with 10mm thick thermally toughened safety glass, is adequate to support the specified loads for spans up to 3.5 metres between handrail bracket centres.
- The handrail support brackets in extruded aluminium grade 6063 T5 are adequate to support the design loads for spans up to 4.05 metres between the centres of brackets. The bottom rail brackets in extruded aluminium grade 6063 T5 are adequate at up to 500mm nominal centres between the brackets.
- 4. For the design loading and 3.35 maximum span between handrail bracket centres, the calculated working load direct pull-out force on each handrail bracket fixing bolt is **1.50 kN**. For smaller width openings the working load direct pull-out force on the handrail bracket fixing bolts are reduced, as listed below:

Handrail length	Opening size	Working load tension on each bolt (including 50% increase recommended in BS 6180)
1280mm	1020mm	0.47 kN
1500mm	1240mm	0.55 kN
1680mm	1420mm	0.62 kN
1860mm	1600mm	0.68 kN
2180mm	1920mm	0.80 kN
2450mm	2190mm	0.90 kN
2840mm	2580mm	1.04 kN
3200mm	2940mm	1.17 kN
3400mm	3140mm	1.24 kN
3600mm	3340mm	1.32 kN
3800mm	3540mm	1.39 kN

- For bottom rail brackets installed at 500mm nominal centres, the calculated working load direct pull-out force on the fixing bolts is
 1.8 kN, including the 50% increase on calculated values recommended in BS 6180.
- 6. The installers should satisfy themselves that the fixing bolts chosen are suitable to resist the specified working loads, and also that the structure into which they are to be installed can support these loads.
- 7. The 10mm thick thermally toughened safety glass panels are adequate to support the design loads specified in the relevant British and European Standards.
- 8. The 4.8mm diameter self-tapping stainless steel screws connecting the handrail to the aluminium wall brackets are adequate to support the design loads specified in relevant British and European Standards.

Prepared for and on behalf of Balconette by A G Bice CEng, FICE, FIStructE

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